

TABLE I

| | Cell I 1/8" | Cell II 1/2" |
|---------------------|----------------|-----------------|
| Piston Diameter | 3 5/16" | 3 1/2" |
| Jacket Diameter (B) | 1" | 1 7/8" |
| Cell Diameter (A) | 1" | 1 1/2" |
| Window Holes | | |
| (1) L | 0.125" | 0.188" |
| D | 0.028" | 0.035" |
| (2) L | 0.125" | 0.125" |
| D | 0.047" | 0.052" |
| (3) L | 0.188" | 0.250" |
| D | 0.067" | 0.082" |
| (4) L | ----- | ----- |
| D | ----- | ----- |
| Diameter of Flat | 0.125" | 0.093" |
| Taper | ----- | 6° |

Note: Holes (1), (2), (3), (4) are numbered from the inside of the insert (B) to the outside.